

Coatema research & development projects



05/04/2023

MEMBER OF ATH

Agenda

- 1. Introduction
- 2. The vision
- 3. The next R&D frontier
- 4. The R&D centre & know how base
- 5. Current R&D projects
- 6. Former R&D projects
- 7. Summary



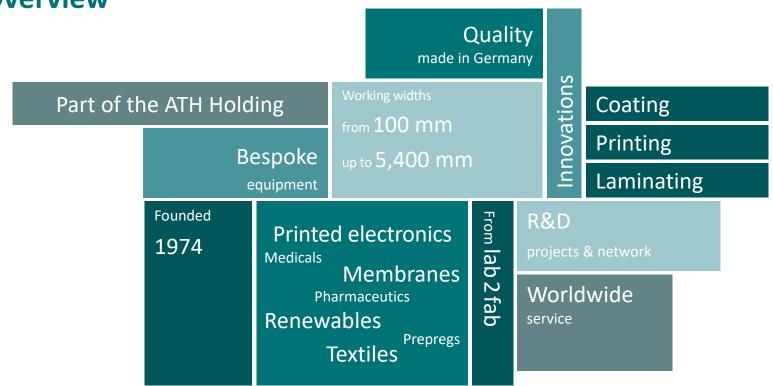
Introduction



Introduction



Overview





Group of companies



ALTONAER TECHNOLOGIE HOLDING



- ✓ Founded 1903
- ✓ Approx. 200 employees
- ✓ Located in Hamburg

DRYTEC

- ✓ Founded 1995
- ✓ Approx. 50 employees
- ✓ Located in Norderstedt



- ✓ Founded 1974
- ✓ Approx. 50 employees
- ✓ Located in Dormagen

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Vision – from lab2fab







Lab



Pilot



Production

Coatema equipment platform strategy for lab 2 fab

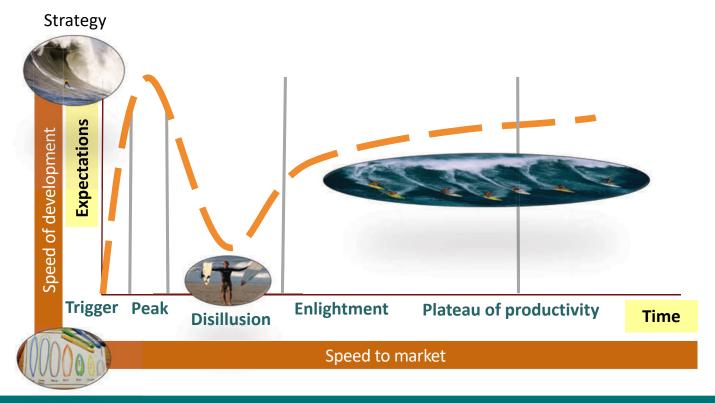
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The vision

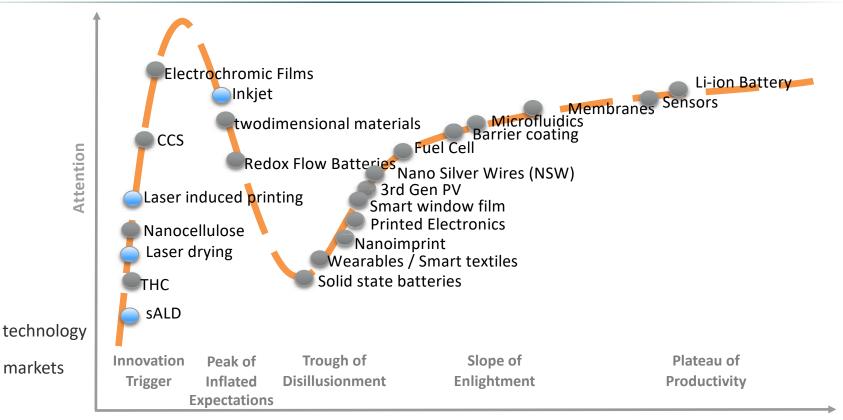




Surf Hype cycle







markets

05/04/2023



R2R

Evaluation of Technical Readiness Level (TRL)

- ✓ Proof of principle
- ✓ Proof of concept (TRL 3)
- ✓ Technology validated in lab (TRL 4)

Lab

Pilot

- ✓ Technology translated into continuous process
- ✓ Technology demonstrated in relevant environment (TRL 6)
- ✓ System prototype (TRL 7)

Ramp-up

- ✓ Process optimization
- ✓ Identify extrema:

 ↑yield ↓waste
- ✓ Self regulation
- ✓ In-line process control
- ✓ System proven in operational environment

Fab

Translation



Our R&D mission

The exploration part of R&D services

✓ Exploration of new technologies which can or could have an impact on Coatema

Demonstration of R&D results

✓ Product driven engineering solutions

Development & engineering of novel equipment

✓ Optimizing process regimes to eliminate bottle-necks in new or existing technologies

Interdisciplinary Symposia for industry & training

✓ Mid-term branding of Coatema

Consultancy & Equipment optimization

✓ Cost reduction & added value for endusers



Our USP – strength & expertise

- ✓ Multifunctional team of 10 including researchers, engineers and application experts
- ✓ Successful AiF, BMWiF, BMWi and European projects since 2002
- ✓ Global and strong European Network in different technology areas
- ✓ Interdisciplinary networking for innovative coating, printing and laminating solutions
- ✓ Europes biggest and most versatile R&D centre
- ✓ Engaged in currently more than 10 R&D projects
- ✓ Early market entry & know-how build up for start up companies



Our R&D process – R&D strategy

Step 1

- ✓ Open minded networking with partners (listening & analysis)
- ✓ Identify high value products (product growth rates & margins)
- ✓ Innovative concept for R2R process application (first results)
- ✓ Looking for enduser with intention to start production

Step 2

- ✓ Building of consortium and finalizing ideas
- Specify funding opportunities
- ✓ Proposal preparation and submission
- ✓ Evaluation & negotiation
- ✓ → Kick-Off-Meeting



R&D services

Process development

- ✓ Feasibility study
- ✓ Ink process study
- ✓ Process analysis
- ✓ Proof of concept
- ✓ Smale scale prototype

After sales service and ramp up of processes

✓ of Coatema units

Test production

- ✓ Prototyping
- Near to market testing
- ✓ TRL evaluation
- ✓ Training of staff

Education

- ✓ Coatema conference
- ✓ Training of customers
- ✓ Education of students

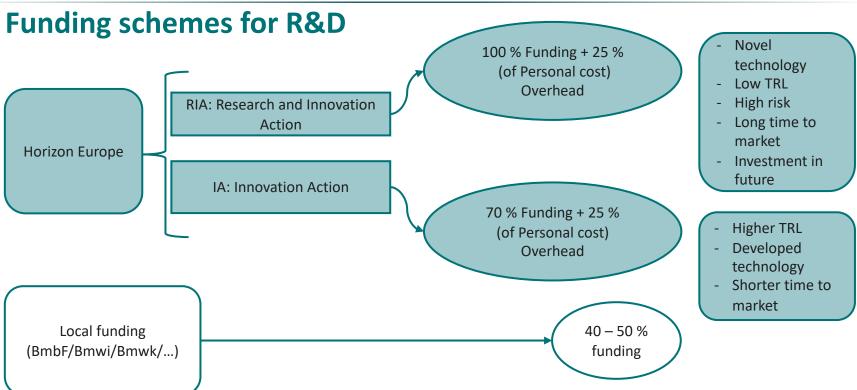
<u>Development of custom</u> <u>made design for equipment</u>

- ✓ Prototyping
- ✓ Proof of concept

Funded research projects

- ✓ German funded
- ✓ Horizon 2020
- ✓ Global 2+2 projects
- ✓ B2B projects





Overall generated funding since 2008 more than 15 million Euro!



R&D projects overview 2023





In-line and real-time digital nanocharacterization for flexible organic electronics



Oled Solar

Advanced production for opto electronics towards industry 4.0





R2R process optimization of organic photovoltaic cells



Development of near-field electro hydrodynamic nanowire printing





Implementation of laser drying processes for lithium ion battery production



R2R process optimization for solid state batteries





Plasmonically enhanced photocatalysis for wastewater treatment

RetroWin

R2R Process and machinery development for retrofit window films for lower production costs





Sustainable paperbased printed electronics and biosensing platform



Creating an openinnovation testbed for sustainable packaging

16



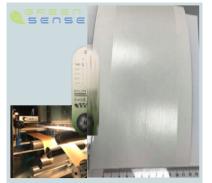
Highlights of R&D Projects 2021 – 2022

















R&D customers

































































\$47. \$47.





























Hochschule Reutlingen

Reutlingen University





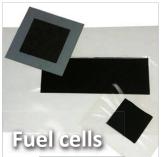


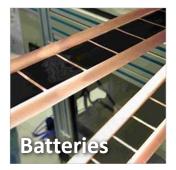
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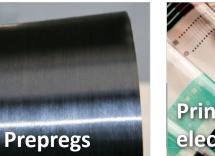


Our markets













Actual system proven in operational environment

TRL 9

TRL 8

TRL 7

TRL 6

TRL 5

TRL 4

TRL 3

TRL 2

TRL 1

Basic principles observed







Developing 3rd Gen PV at Coatema



- ✓ 3 BMWF Projects with Ruhr Uni Bochum and ILT: FlexLAS Photonflex Effilayers
- ✓ 1 REGAC project LS09 Registration improvement on the MAXI Line at VTT

OPV equipment outside of funded projects

G24i, Solarpower, CSEM, VTT-LS09 MAXILINE, UNSW, CSRIO

CSEM, Eight Nineteen, Heliatek

20



Developed and integrated technologies in 3rd Gen PV

- ✓ Inert pilotcoater design
- ✓ Slot die coating
- ✓ Screen printing, gravure and flexo printing
- ✓ Laser integration
- ✓ Inkjet integration
- ✓ Registration control
- ✓ Inline quality control
- ✓ Inline layer performance control
- ✓ Nanoimprint surface modification

3.

The next R&D frontier





What is Deep Tech?

- ...companies founded on a scientific discovery or meaningful engineering innovation. (Swati Chaturvedi, 2015)
 - ✓ This is where you're asking, "Aren't all technology companies founded on these principles?" Partly yes, but mostly no. Most technology companies these days are built on business model innovation or offline to online business model transition using existing technology. Take Uber for example − Uber is built on the concept of a "sharing economy" − a business model innovation enabling individuals to share existing resources. https://www.linkedin.com/pulse/so-what-exactly-deep-technology-swati-chaturvedi/
- ✓ Deep Tech has been around a very long time- just not called deep tech.
- ✓ Deep Tech can be relative: important to take societal perspective
- ✓ Current list of Deep Tech areas often includes:
- ✓ Advanced manufacturing
- Advanced materials
- ✓ Artificial intelligence
- ✓ Biotechnology
- ✓ Blockchain

- ✓ Energy
- ✓ Food and agriculture
- Photonics and electronics
- ✓ Quantum computing
- ✓ Transportation/ mobility



New lab2fab process approach – Characterized by attributes

Time scale: Long

- ✓ Over-the-Horizon time scale, measured in years and decades
- ✓ Scope from basic science to actualized implementation
- ✓ Development cycle often begins in universities or research institutes, prior to formation of start-up or inclusion in larger corporate R&D programs
- Market adoption can be lengthy

Impact: Large

- ✓ Disruptive to targeted industry represents a significant change or deviation from traditional approach
- ✓ Broad, across multiple industries and application types
- ✓ Societal: Environmental, societal and governance, plus linking to sustainable development goals is typical

Connectedness: Ecosystem

✓ Challenges too complex for "two people in a garage"

Targeted technology?

- ✓ BCG says Yes
- ✓ Plus: design-build-test-learn cycle (DBTL) de-risks plus speeds product development and time to commercialization



New lab2fab process approach – Caveat: Convergence

Technology

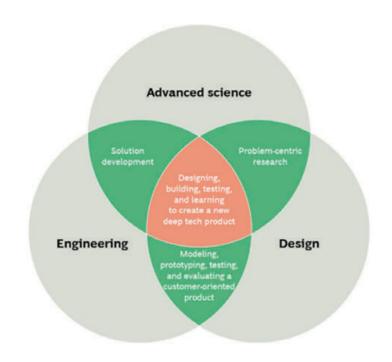
Combining otherwise disparate innovations to uniquely work with each other to enable new advancements

- ✓ Materials & manufacturing
- ✓ Manufacturing & control
- ✓ Control & digital / cloud transformation
- ✓ Cloud transformation & fintech

Markets

Trends and interests aligning to create needs and opportunities

✓ Consumer interests & corporate objectives





The vision of Coatema is lab2fab and we are the solution provider for Deep tech companies

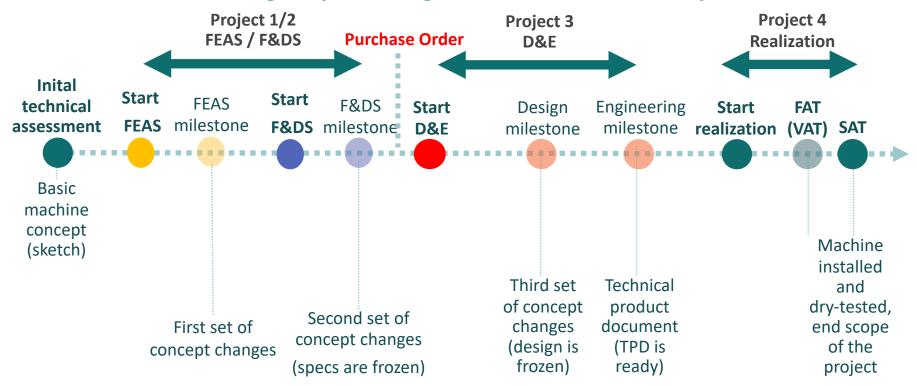
Research projects R&D projects team Coatema R&D Network Coatema R&D centre Advanced science Solution research Teams out of the Coatema plattform design department Engineering Design strategies like Modeling. & project

engineering

Click&Coat



Overview of integral planning and machine concepts



27



Proces feasibility study – function & design study

Lab scale



Process specification

→ Machinery → Fluid Defining optim. dilution 50 % → 70 %

→ Coating → Drying Defining optim.

 \rightarrow Curing 3 μ m \pm 0,2 μ m

Ajustment, testing initiators

→ UV LED 365 nm

Trials

→ Quality

→ Speed

→ Curing

→ Thickness

Defining Pilot-line set up for coating, lamination

CC08

Transfer to CC08

Pilot scale



200 mm; 1 m/min

Process & Equipment specifications

Suitable R2R coating and lamination solutions at COA will be defined / evaluated

Process & Ink development

50 mm; 1-5 m/min

- ✓ Testing defined coating/ process parameter at R&D centre COA
- ✓ Ink & Process optimization
- ✓ Defining most suitable R2R process



Upscale to production in the Coateam R&D centre

Pilot scale





Further optimization

- → Ink formulation
- → UV LED 365 & 395 nm

Pumping method

Pre treatment



Production scale



Trials

Process transfer

- → 200 mm coating width
- \rightarrow 1 m/min





Integration lamination

- → Adhesive foil
- → Protective layer

Production demonstrator \rightarrow

500 mm; 3 m/min

Process integration

- ✓ Integration into a single R2R process suitable for the production of the OPV modules → Further optimization ink formulation
- ✓ The boundaries of the R2R process regarding quality, speed and costs

Demonstration and evaluation

- Production final R2R window film & comparison to the initial S2S film
- ✓ Was the transfer from lab- to pilot scale successful?
- Process equipment
- Design of a suitable R2R pilot line (500 mm)

4.

The R&D centre & know how base



R&D centre equipment













R&D centre









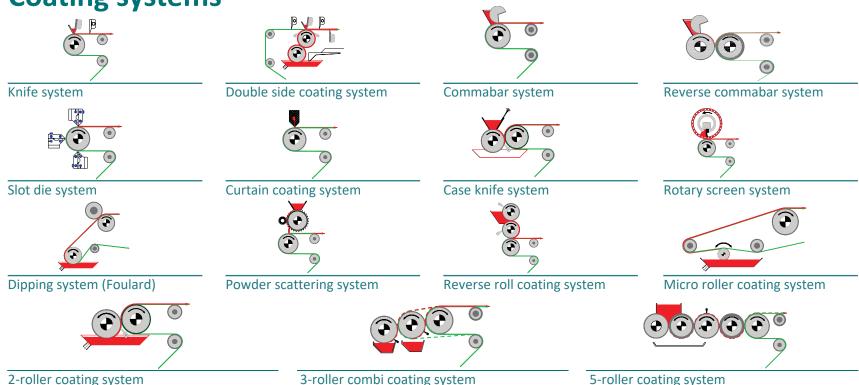




The R&D centre & know how base



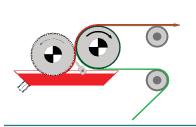
Coating systems



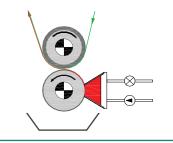
The R&D centre & know how base



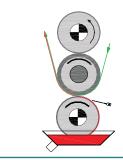
Printing systems



Engraved roller system



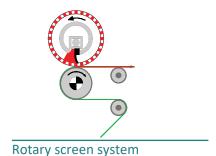
Gravure roller system

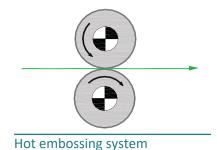


Gravure indirect system

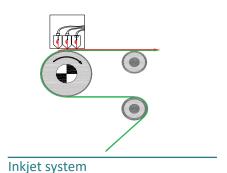


Flexography system









The R&D centre & know how base



Overview of technical presentations



















Our work in associations – global networking





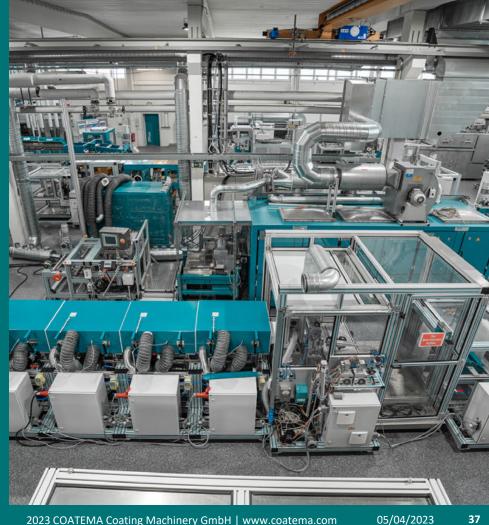




Board Member: Advisory Board:

OE-A Fraunhofer ITA

05/04/2023





Battery & Fuel cell

IDEEL

- ✓ 08/2021 07/2024
 ✓ 3.62 M€
- ✓ 8 national partners
- ✓ Implementation of laser drying processes for lithium ion battery production
- ✓ Continuous and intermittent slot-die coating
- Benchmarking and upscaling of the drying process





NOUVEAU: Safe- and sustainable-bydesign metallic coatings and engineered surfaces

- √ 09/2022 08/2025
 √ 3,88 M€ total budget
- ✓ 9 European partners
- ✓ Development of sustainable solid oxide cells (SOCs)
- ✓ Lanthanum and platinum metal group free electrode materials
- ✓ Solid electrolyte and interconnects with a reduced amount of rear earth materials and chromium





Battery & Fuel cell

SOLID-EU:

Manufacturing technology development for solidstate batteries (SSB, Gen. 4a-4b)

- ✓ 09/2022 08/26
- ✓ 7 M€ total budget
- ✓ 15 European partners
- ✓ Cost efficient manufacturing
- ✓ Pilot scale dry extrusion coating process for the NMC cathode + BSPE polymer
- ✓ Scalable thin film deposition methods for the Li anode and the interlayers
- ✓ Pilot scale slot die coating process for the solid



Funded by the European Union



Process and equipment for printed electronics

EffiLayers: R2R process optimization of organic photovoltaic cells

- 09/2019 02/2023 ✓ 1.5 M€ total budget
- ✓ 4 German partners
- Follow on project of Flexlas & PhotonFlex
- ✓ Flexible organic solarcells (OPVs)
- Process development
- Laser drying and patterning
- Equipment engineering







TiKaBe HyFAB:

INK DEVELOPMENT FOR FUEL CELL CATALYST COATING - A HYFAB PROJECT (TIKABE)

- 06/2022 07/2024 76 K€ total budget
- ✓ 5 European partners
- Development of catalyst inks with optimized rheological properties for different printing coating processes (inkjet, slot-die, gravure, flexo, screen,...)





(Opto-)electronic devices

Flex-G 4.0: Research into technologies for the manufacture of translucent and transparent roof and facade elements with integrated optoelectronic components.

- √ 08/2022 07/2026
 √ 3.7 M€ total budget
- ✓ 14 national partners
- ✓ Process transfer & upscaling
- ✓ Pilot-scale manufacturing process for EC films with a process yield of 85%
- Demonstration of EC films in public building (schools)





Nano-imprint

PEPcat: Plasmonically enhanced photocatalysis for wastewater treatment

06/2019 - 03/2023

3.0 Mio € total budget

- ✓ 5 German partners
- Novel advanced oxidation process with reduced energy consumption for wastewater treatment
- Scale-up photocatalytic nanostructures for industrial production
- Enhancing machinery accuracy to single digit micrometer range
- ✓ www.pepcat.de







Sustainable production technology

RealNano: In-line and real-ime digital nanocharacterization for flexible organic electronics

- ✓ 03/2020 02/2023
- √ 4.9 M€ total budget
- 9 European partners
- Development of rapid characterization methodologies and integration in pilot-to-production lines
- ✓ Digital Intelligence to manufacturing
- ✓ http://www.realnano-project.eu/



This project has received funding from the European Union's Horizon 2020 research and innovation programme under Grant Agreement No 862442

FF2S: Creation of an open innovation test bed for future-oriented and sustainable production technology

- ✓ 04/2020 04/2024
- 16 M€ total budget
- ✓ 21 European partners
- ✓ Validate and demonstrate the outstanding performance of novel nano-functionalized plastic, paper and membrane surfaces
- ✓ Upgrade existing "lab-to-fab" facilities and connect them to a unique OITB (TRL4 → TRL7)
- ✓ https://flexfunction2sustain.eu/





Funded by the European Union

This project has received funding from the European Union's Horizon 2020 research and innovation programme under Grant Agreement No 862156



Sustainable production technology

Waterproof: Deploying industrial-urban symbiosis solutions for the utilization of energy, water, industrial waste and by-products at regional scale

✓ 06/22 – 05/26

- √ 9.2 M€ total budget
- ✓ 12 European partners
- ✓ Convert CO2 emissions from waste(water) processing into green consumer products
- ✓ Electrochemical conversion of CO2 into formic acid used for end products

Flex2Energy:

Advanced manufacturing of Integrated PV

✓ 01/2023

- √ folgt € total budget
- ✓ 17 European partners
- Boost Integrated Photovoltaics manufacturing and the reliability
- ✓ Integration of external hardware of partners (BST, SEMILAB, LAYTEC, ...) in Click&Coat[™] based system
- ✓ Automation, machine learning & Al
- ✓ Implement Industry 4.0 concepts



Funded by the European Union



Funded by the European Union

6.

Former R&D projects





Printed electronics & process control

Scale-Up of Printed Electronics Raw materials on of flexible organic solar cells

- 01/2018 12/2020
- 5.0 M€ total budget

- ✓ 7 EU partners
- Products and services for circular economy
- ✓ Scale-up key materials for organic and printed electronics
- Enhance EU competitiveness in organic and flexible electronics
- https://supersmart-project.eu/





This project has received funding from the European Union's Horizon 2020 research and innovation programme under grant agreement no 696076.

Advanced production for opto-electronics Towards industry 4.0

- 09/2018 08/2021
- ✓ 7.8 M€ total budget
- ✓ 18 European partners
- ✓ Inline measurement and registration for OLED and Solar processes on R2R
- ✓ In the stage of project planning and clarification of needs
- https://oledsolarproject.eu/



Oled Solar



This project has received funading from the European Union's Horizon 2020 research and innovation programme under grant agreement no 820789.



Printed electronics & fabric functionalization

Sustainable paper-based printed electronics and biosensing platform

- √ 01/2018 12/2021
 √ 8.0 M€ total budget
- √ 11 EU partners + 2 non EU
- ✓ Printed electronics on paper
- ✓ Nano cellulose instead of "normal" paper
- ✓ Sensors for "drug-of-abuse" analysis
- ✓ Recyclable, ultra-low power consumption, low cost, environmental friendly biosensing platform
- ✓ https://www.greensense-project.eu





This project has received funding from the European Union's Horizon 2020 research and innovation programme under grant agreement no 761000.

R2R technology for producing ECD with tunable g-values

- √ 06/2017 05/2020
 √ 2.4 M€ total budget
- ✓ 11 German partners
- ✓ Follow up on EELICON
- ✓ R2R production of ECD on EFTE
- ✓ R2R production of OPV
- ✓ Improved lamination
- ✓ ECD for membrane roofs







Electrochemical related projects

Innovative solid state batteries with Sol-Gel, Li anodes and 3D structuring

10/2017 - 09/2020

2.1 Mio.€ total budget

- ✓ 6 German partners
- ✓ Innovative cell concepts
- All solid state batteries
- ✓ Lithium metal anode
- ✓ Sol-Gel cathode and current collectors
- ✓ Upscaling of lab processes

Electroluminescent textiles for interior and exterior decorative and advertising applications

- ✓ 10/2018 09/2020
- ✓ 1.6 M€ total budget
- ✓ 2 Belgian, 4 German partners
- ✓ Illuminating wallpaper
- ✓ Process upscaling for production of EL textiles





FKZ: 03XP0129C





Supported by:





(Opto-)electronic devices

Bringing flexible organic electronics to Pilot innovation scale

- √ 01/2016 12/2018
 √ 14.0 M€ total budget
- ✓ 14 EU partners
- ✓ Flexible organic light-emitting diodes (OLEDs)
- ✓ Open access Pilot line
- ✓ Intermittent coating with low viscous inks
- ✓ www.pi-scale.eu





Development of slotdie equipment for perovskite solar cells

- ✓ 07/2017 06/2019
 - ✓ 0.8 M€ total budget

- ✓ 3 EU partners
- Ultra fast intermittent coating
- ✓ Piezo based technology
- ✓ Perovskite photovoltaics devices
- ✓ Improved material usage & yield
- ✓ http://rocket-innovations.eu/laufendeinnovationsprojekte/i07-icoat/









From 2D materials and 3D coating on fibre materials

Synthesis, properties & application of 2D-materials

- √ 04/2016 03/2019
 √ 2.1 M€ total budget
- ✓ 6 German partners
- ✓ Synthesis of 2-D Materials such as Graphene and MoS2
- ✓ Trials & design study for deposition & transfer
- ✓ R2R and R2P processes



Process chain of powder-coated glass-fiber reinforced compounds

- ✓ 12/2016 11/2019
 - ✓ 0.8 M€ total budget
- ✓ 2 German partners
- ✓ Homogeneous organic composites
- ✓ Fully coated fibers
- ✓ Less production steps
- ✓ Electrostatic rollers





FKZ: ZF4099702BL6 FKZ: TF4018750BL6c

05/04/2023



HEA2D



Solar cells

Production of flexible organic solar cells

- ✓ 06/2016 06/2019
 ✓ 1.3 M€ total budget
- ✓ 5 German partners
- ✓ Follow on project of Flexlas
- ✓ Flexible organic solarcells (OPVs)
- ✓ Process development
- ✓ Laser drying and patterning
- ✓ Equipment engineering





Multipurpose Sol-Gel films for Photovoltaic

- ✓ 04/2017 3/2020 ✓ 2.0 M€ total budget
- ✓ 6 German partners
- ✓ Sol-Gel materials as adhesive
- ✓ Sol-Gel as passivation layer
- ✓ Sol-Gel materials as Mie resonator
- ✓ Upscaling of nanoimprint





FKZ: 0324151C

05/04/2023



(Opto-)electronic devices

Enhanced Energy Efficiency and Comfort by Smart Light Transmittance Control

- ✓ 01/2014 06/2017
- ✓ 13 EU partners
- ✓ Follow-up project of Innoshade
- ✓ Lightweight electrochromic devices
- ✓ Click&Coat technology
- ✓ Scaling & automation
- ✓ Demonstration of pilot line production
- Market entry
- ✓ https://www.eelicon.eu/





This project has received funding from the European Union's Seventh Framework Programme for research, technological development and demonstration under grant agreement no 604204.

Development of machines, tools and processes for OE nanomaterials

- ✓ 01/2013 12/2016
- ✓ 7.9 M€ total budget

- ✓ 17 EU partners
- ✓ Smart nanomaterials & technologies
- ✓ Pilot line
- ✓ Upscaling of R2R process
- ✓ Production of OE devices
- www.smartonics.eu





05/04/2023

This project has received funding from the European Union's Seventh Framework Programme for research, technological development and demonstration under grant agreement no 310229.



Electronic devices

Innovative Switchable Shading Appliances based on Nanomaterials and Hybrid Electrochromic Device Configurations

- √ 09/2008 08/2012
 √ 10 M€ total budget
- √ 19 EU partners
- ✓ Large scale, cost effective and light weight, high trough put
- ✓ In-situ-polymerization
- ✓ Prototype & demonstrator
- ✓ Concept & start of Pilot line





This project has received funding from the European Union's Seventh Framework Programme for research, technological development and demonstration under grant agreement no 200431.

High-speed laser process for the production of fully integrated flexible solar cells

- ✓ 08/2011 10/2014
- √ 5 partners (Ziel2.NRW)
- ✓ Optics
- ✓ OPV development
- ✓ Laser patterning, structuring welding
- ✓ Demonstration









Organic electronics & thin film batteries

Contamination and Defect Control for Increased Yield for Large Scale R2R Production of OPV and OLE

- √ 05/2012 − 04/2015
- ✓ 10 M€ total budget

- ✓ 17 EU partners
- ✓ Detection & inspection
- ✓ Cleaning
- ✓ Repair
- ✓ Integration
- ✓ Best practice procedures





This project has received funding from the European Union's Seventh Framework Programme for research, technological development and demonstration under grant agreement no 281027.

ProLiBat – Design of a continuous fabrication structure for the production of Li-Ion-Batteries

- ✓ 08/2011 02/2014
- 7 partners
- ✓ Pilot line for Li-Batteries
- ✓ Concept for standardization
- ✓ Production specifications
- ✓ Study for production
- ✓ Process for batteries

ProLiBat





Novel applications

ML2 – MultiLayer MicroLab

- 09/2012 08/2016
- ✓ 12 EU partners
- Click&Coat™ Technology
- Imprint Technology
- Transfer Processes e.g. vacuum to wet R2R
- ✓ R2R-manufactoring platform
- Micro-Nano-Bio-Systems
- www.ml2.eu





This project has received funding from the European Union's Seventh Framework Programme for research, technological development and demonstration under grant agreement no 318088.

Innovation for Digital Fabrication

- ✓ 03/2012 02/2014
- ✓ 21 EU partners
- **Networking Project**
- ✓ Roadmap for Digital Fabrication
- ✓ Status & evaluation of digital 3D-Manufacturing, e.g. organic Electronic





This project has received funding from the European Union's Seventh Framework Programme for research, technological development and demonstration under grant agreement no 290557.



Novel combinations

Large scale manufacturing technology for highperformance lightweight 3D-multifunctional composites

- √ 04/2011 − 03/2015
- ✓ 18 EU partners
- ✓ Automotive application
- ✓ 3D-textile & novel efficient production
- ✓ Complete manufacturing chain
- Demonstration of Prototype
- ✓ Reduced process time & cost
- ✓ Qualification of principle
- ✓ www.3d-lighttrans.com





This project has received funding from the European Union's Seventh Framework Programme for research, technological development and demonstration under grant agreement no 263223.

Fabric Structures for Solar power generation

- ✓ 11/2011 04/2014
- ✓ 8 EU partners
- ✓ Tensile Membrane material that incorporates PV modules
- ✓ Qualification of principle
- Demonstration of Prototype, e.g. off-Grid local power





05/04/2023

This project has received funding from the European Union's Seventh Framework Programme for research, technological development and demonstration under grant agreement no 286605.



Inline monitoring & thin film characterisation

Thin Film Measurements on organic photovoltaics layers

- 11/2012 10/2014
- ✓ 1.5 M€ total budget

- 8 EU partners
- Integration of in situ-metrology in manufacturing line at Coatema
- Hyperspectral Imaging
- Spectroscopic ellipsometry
- Demonstration of prototype
- Qualification of principle





This project has received funding from the European Union's Seventh Framework Programme for research, technological development and demonstration under grant agreement no 315665.

Registration Accuracy, High accuracy Registration control for roll2roll manufactured printed electronic

- ✓ 11/2013 10/2014
- ✓ AIF-Project
- 3 EU partner + 1 partner from Japan
- Integration of novel Printing Unitsin Production Line
- High registration accuracy
- Control software
- CCD-camera
- Demonstration of prototype





FKZ: KU3190401RR3

05/04/2023



Inline analysis

Inline evaluation of transparent foil coating

- √ 03/2015 − 08/2017
- ✓ 125.000 € total budget
- ✓ 2 German partners
- Detection of organic dyes
- ✓ Small amounts of dye
- Quartz light guiding
- ✓ Stimulation via UV-LED
- ✓ Detection with photodiode

Fluorescence detection



And many more...

7.

Summary



Summary



Coatema is...

- ✓ A valuable partner for novel R2R-processes
- ✓ An expert in transferring processes to pilot and production lines
- ✓ Innovation leader in novel equipment
- ✓ Coordinator or partner in funded projects since 2002
- ✓ Member of the ATH Holding, a group of technology leading companies in coating, printing and laminating

Coatema research & development centre



Do not hesitate to contact us!



Anything missing?

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